

# Advanced Machinery: Shaping the Future of Manufacturing Innovation

The 41<sup>st</sup> MATADOR Conference and AMPI Launch

Manchester, 15 – 17 September 2021

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### This programme will be updated regularly. The date of this version is: 15 September 2021.

### Day 1 – Wednesday 15<sup>th</sup> September

Held on The University of Manchester campus (Barnes Wallis Centre) and marks the launch of the Advanced Machinery and Productivity Institute.

### 08.30 - 09.00 Coffee & Pastries

### Session 1

09.00 – 09.20 09.20 – 09.40	Opening and welcome from the conference management team Why AMPI is vital to the UK economy Dr Tony Bannan, OBE, CEng FIMechE Precision Technologies Group Limited. UK
09.40 - 10.10	The importance of manufacturing innovation for productivity and "'levelling up" Prof Richard Jones Chair in Materials Physics and Innovation Policy. University of Manchester
10.10 - 10.40	Are robots our friends? Prof Maarten Steinbuch Distinguished University Professor, Eindhoven University of Technology
10.40 - 11.10	How to Automate Automation Dr Blake Kendrick Renishaw Plc
11.10 - 11.30	Coffee
<b>Session 2</b> 11.30 – 12.00	Manufacturing Technology: Resilient and responsive supply chains delivering a healthier greener society
	Prof Sam Turner Chief Tashnology Officer, Uigh Value Manufasturing Catanult
12.00 - 12.30	Precision Engineering in machine tools, some steps towards smart manufacturing Harkaitz Urreta
12.30 - 13.00	The technology is advancing, but by the people, for the people Steve Brambley GAMBICA
13.00 - 14.00	Lunch
<b>Session 3</b> 14.00 – 14.30	<i>Weaving a National Cyber-Physical Fabric</i> Paul Clarke CBE FREng Independent Advisor to Government, Industry and Start-ups
14.30 - 15.00	How robotic machining systems designed and built in the UK are fundamentally changing factory concepts Philippa Glover CNC Robotics Ltd
15.00 – 15.30	Manufacturing the Future Iain Minton CEng FIMechE FRAeS FIKE Technology Capability Delivery Director BAE Systems - Air
15.30 – 16.00	Coffee

# **16.00 – 17.15** Industrial Forum - Product launch/presentations by partners and exhibitors Presentations from:

- **16.00** Headline Sponsor Renishaw Plc
- 16.10 Sponsor National Physical Laboratory

#### **Exhibitors:**

- 16.15 Loxham Precision
- 16.20 CPI
- 16.25 M-Solv
- 16.30 Aerotech
- 16.35 Insphere
- 16.40 Precision Technologies Group
- 16.45 LK Metrology Ltd
- 16.50 Rainford Precision
- 16.55 Fives Landis Ltd
- 17.00 Physik Instrumente
- 17.05 Addisol
- 17.10 Productive Machines
- 17.15 IndustriGen

#### 17.30 – 19.00 AMPI Strength in Places Fund Innovation Programme – Drinks Reception

Join us in celebrating the award of the UK Research & Innovation's Strength in Places Fund to deliver the Advanced Machinery & Productivity Initiative, a 5-year programme of innovation within the UK's advanced machinery sector. Guest speakers will provide an insight into what the funding means for the local area as well as its role in supporting industry and academia in innovating the next generation of machines and tomorrow's technologies.

Speakers include:

- Welcome from Prof Luke Georghiou, Deputy President and Deputy Vice-Chancellor, The University of Manchester
- Peter Thompson FREng FInstP FRSC, Chief Executive Officer, National Physical Laboratory
- Dr Tony Bannan, OBE, CEng FIMechE, Chief Executive Officer of Precision Technologies Group, President of AMPI

Closing of Day 1

#### **Important Notice:**

# The abstracts of the parallel session presentations can be downloaded from the following link: https://documents.manchester.ac.uk/display.aspx?DocID=56905

### Day 2 – Thursday 16<sup>th</sup> September

Held virtually. All times are in British Summer Time. Parallel session presentation times might change in the run-up to the conference – please check this programme regularly.

#### 08.50 Opening of Day 2

**Plenary Session** 

09.00 - 09.50 Smart and Appropriate Manufacturing Technologies
 Prof Sung-Hoon Ahn
 Seoul National University

 09.50 - 10.40 Towards Factories of the Future through Smart Manufacturing
 Prof Lihui Wang
 KTH Royal Institute of Technology

#### 10.40 - 11.00 Break

# 11.00 – 12.20 Parallel Sessions 1. Please see Appendix for full list of presentations. Abstracts can be downloaded here.

	Session 1-A: Product Design	Session 1-B: Intelligent Robotics &	Session 1-C:
		Automation Systems	Measurements and Digital
			Technologies
11.00 - 11.20	MAT21-148 4D printing applications in the cardiovascular system Ebrahim Vahabli University of Western Australia	MAT21-108 Digital twins for CNC machining – a review Charlie Walker University of Strathclyde	MAT21-116 A method for down-selecting temperature sensor locations for machine thermal error modelling Nemwel Ariaga University of Huddersfield
11.20 - 11.40	MAT21-113 3D/4D Printing a bioinspired leaf biosensor Mohamed Hassan The University of Manchester	MAT21-110 New online position correction approach of an industrial robot by using a new photogrammetric measurement system Luis Garcia Hochschule Aalen	MAT21-134 A Voronoi diagram based framework for fast and accurate inspection of closed 2D free-form profiles Samuel GL Indian Institute of Technology, Madras (IIT Madras)
11.40 - 12.00	MAT21-133 Investigating the in vitro degradation properties of polyethylene terephthalate glycol Yanhao Hou The University of Manchester	MAT21-111 New photogrammetric approach for measuring the position of a Tool-Center-Point Uwe Bielke Glasgow Caledonian University	
12.00 - 12.20	MAT21-115 Design and evaluation of a novel core- shell bio-additive extrusion system for tissue engineering Jiong Yang The University of Manchester	MAT21-112 Model based view planning for the robot-guided automation of optical 3D digitization based on a variable mesh resolution processing approach Kilian Geiger Laboratory for Machine Tools and Production Engineering	MAT21-135 Mobile Measuring Machine for Large Round Parts Drew Devitt American Offshore Energy

12.20 - 13.10 Break

# 13.10 - 14.30 Parallel Sessions 2. Please see Appendix for full list of presentations. Abstracts can be downloaded here.

	Session 2-A: Manufacturing	Session 2-B: Manufacturing	Session 2-C: Intelligent
	Deserver		Debative 0. A transition
	Processes	Systems	Robotics & Automation
			Systems
13.10	MAT21-102	MAT21-123	MAT21-120
	Application of machine learning to	A fog computing based framework for	Cobot assisted "intelligent sorting" of
-	optimize process parameters in fused	context-aware and real-time energy usage	additively manufactured parts
13.30	deposition modeling of PEEK material	analysis in discrete manufacturing systems	
			James McEwan
	Feng Qi	Huajun Cao	Lancaster University
	Institute for Machine Tools, University	Chongqing University	
	Stuttgart		
13.30	MAT21-103	MAT21-146	MAT21-126
_	Selectively weakened material for post-	New approach for the extension of virtual	Low latency object detection with
12 50	processing of additively manufactured	commissioning models by considering	neural networks for mobile resources
13.50	components	structural dynamics and drive control	using 5G and edge computing in
		behaviour	production environments
	Clemens Maucher	Andreas Otto	Mahammad Hassain Jafari
	of Stuttgort	Andreas Otto	Monammad Hossein Jafari
	of Stutigart	Fraumoter institute of Machine Tools and	Laboratory for Machine Tools and
		Forming rechnology IWO	Aschon
12 50	MAT21-106	MAT21-118	MAT21-128
13.50	Multi-step electrochemical polishing of	Rectilinear strain sensing framework for real	Review of the Key Challenges
-	additively manufactured 316L stainless	time compensation of structural distortions in	Guidelines and Cost-effective Digital
14.10	steel components	precision machinery	Solutions for SMEs
1.110			
	Haitao Zhu	Simon Fletcher	Idil Tartici
	Lancaster University	University of Huddersfield	The University of Manchester
14.10	MAT21-109	MAT21-136	
	Low carbon emission laser cleaning	Milling stability prediction using non-iterative	
-	processes	multi-frequency solution	
14.30			
	Nazanin Mirhosseini	Z. Murat Kilic	
	University of Manchester	The University of Manchester	

### **Plenary Session**

**14.40 - 15.30** Additive Manufacturing of Elastomer, Ceramic and Metal Multi-functional Structures Prof Eric MacDonald University of Texas at El Paso

15.30 Closing of Day 2

### Day 3 – Friday 17<sup>th</sup> September

Held virtually. All times are in British Summer Time. Parallel session presentation times might change in the run-up to the conference – please check this programme regularly.

#### 09.25 Opening of Day 3

09.30 – 10.30 Parallel Sessions 3. Please see Appendix for full list of presentations. Abstracts can be downloaded here.

	Session 3-A: Manufacturing	Session 3-B: New Machine	Session 3-C: Measurements
	Processes	Concept Technologies	and Digital Technologies
09.30	MAT21-107	MAT21-105	MAT21-131
_	Effect of Fixturing on surface quality of	Observation of local heat dissipation in NiCr	Dimensional nanometrology to support
00 50	Ti-6Al-4V in Vibratory Manufacturing	microcircuit	UK science and industry
09.50	Processes		
		Jiaxuan Liu	Andrew Yacoot
	Yuvaraj Hemanth Kumar	University of Tokyo	National Physical Laboratory (NPL)
	Nanyang Technological University		
09.50	MAT21-140	MAT21-138	MAT21-137
_	High-speed abrasive machining of Al-SiC	Real-time machining and adaptative closed-	Personalized Design and Fabrication:
10.10	composite using uni-layer brazed	loop control with 5G	Intelligent Solution for Fashion Industry
10.10	diamond tool with patterned grit		
	distribution	Rodrigo Siqueira de Souza	Charlie C.L. Wang
		Advanced Manufacturing Research Centre	The University of Manchester
	Trilochan Prasad Nanda	(AMRC) North West, University of Sheffield	
	Indian Institute of Technology Madras		
10.10	MAT21-125	MAT21-104	MAT21-124
_	Processing of Fe-Cr-Co hard magnetic	Electrical discharge machining of dental	Machined Surface Texture Investigation
	alloy by two stage thermomagnetic	implants in ultrasonic stimulated dielectric	and Modelling of End Milling Process
10.30	treatment technique		
		Lisa Marie Rickerts	Wencheng Pan
	Ali Haider	Hochschule Wismar	University of Huddersfield
	National university of science and		
	technology, Islamabad, Pakistan		

#### **Plenary Session**

**10.35 – 11.25** Implications of Carbon Neutral Economy on Manufacturing Prof Seeram Ramakrishna National University of Singapore

#### 11.25 - 11.40 Break

# 11.40 - 12.40 Parallel Sessions 4. Please see Appendix for full list of presentations. Abstracts can be downloaded here.

	Session 4-A: Manufacturing	Session 4-B: Manufacturing	Session 4-C: Measurements
	Processes	Systems	and Digital Technologies
11.40 - 12.00	MAT21-144 Innovative and new development in broaching machining process: Mechanistic force modelling Peace Onawumi University of Sheffield. AMRC with Boeing	MAT21-149 Laser precision cutting CFRP and the relative mechanical performance analysis Haonan Li Jiangsu University	MAT21-122 Digital technologies for the prevention and management of occupational chronic obstructive pulmonary disease Zhihao Jiang The University of Manchester
12.00 - 12.20	MAT21-132 Feasibility of improving productivity through the usage of higher axial depth of cut per pass during MQL based sustainable micro-milling Suman Saha IIT Kharagpur	MAT21-127 Analysing Tool Strength of an SPTT with Grooved Micro-channel on Tool Rake for Enhanced Heat Transfer. Arindam Santra Jadavpur University, Kolkata, India	MAT21-121 On-CMM core temperature measurement using ultrasonic phase-shift method Olaide Olabode University of Huddersfield
12.20 - 12.40	MAT21-139 Multi-Axis Additive Manufacturing with Controlled Anisotropic Strength Guoxin Fang The University of Manchester	MAT21-141 Ultrashort Pulsed Laser induced micro/nano scale surface structures on Inconel 718 Samuel GL Indian Institute of Technology, Madras (IIT Madras)	MAT21-147 Interoperable Systems: Adaptive B2MML bus layer for discrete manufacturing Mathew Gonzalez-Green Advanced Manufacturing Research Centre (AMRC) North West, University of Sheffield

#### **Plenary Session**

- **13.45 14.35** An Overview of Smart Manufacturing and its Implications for Innovation and Growth Prof Amaresh Chakrabarti Indian Institute of Science (IISc), Bangalore
- 14.40 15.30 Digital Machining Prof Yusuf Altintas The University of British Columbia
  15.35 - 16.25 How Smart is Smart Manufacturing?
- Prof Ajay Malshe Purdue University
- 16.25 16.40 Closing of Conference

## APPENDIX: Abstracts to be presented during MATADOR Days 2 & 3

ID	Abstract Title	Organization	Full Name
MAT21102	Application of machine learning to optimize	Institute for Machine Tools,	Feng Qi
	process parameters in fused deposition	University Stuttgart	
	modeling of PEEK material	Institut for Mashina Taala	Clamana
MA121103	Selectively weakened material for post-	Institut for Machine Tools -	Ciemens
	components	Oniversity of Stutigart	Madener
MAT21104	Electrical discharge machining of dental	Hochschule Wismar	Lisa Marie
MATOMAOS	implants in ultrasonic stimulated dielectric		Rickerts
MAT21105	Deservation of local heat dissipation in NICr microcircuit	University of Tokyo	LIU
MAT21106	Multi-step electrochemical polishing of	Lancaster University	Haitao Zhu
	additively manufactured 316L stainless steel		
MAT21107	Effect of Fixturing on surface guality of Ti-6AI-	Nanyang Technological	Swee Hock
_	4V in Vibratory Manufacturing Processes	University	Yeo
MAT21108	Digital twins for CNC machining – a review	University of Strathclyde	Charlie
MAT21100	Low corbon omission locar cleaning processo	Liniversity of Menchester	Walker
IVIA121109	Low carbon emission laser cleaning processes	University of Manchester	Mirhosseini
MAT21110	New online position correction approach of an	HOCHSCHULE AALEN	Luis Garcia
	industrial robot by using a new		
MAT21111	New photogrammetric approach for measuring	Glasgow Caledonian	Uwe Bielke
	the position of a Tool-Center-Point	University	
MAT21112	Model based view planning for the robot-guided	Laboratory for Machine	Kilian
	automation of optical 3D digitization based on a	Tools and Production	Geiger
MAT21113	3D/4D Printing a bioinspired leaf biosensor	The University of	Mohamed
		Manchester	Hassan
MAT21115	Design and evaluation of a novel core-shell bio-	The University of	Jiong Yang
	additive extrusion system for tissue	Manchester	
MAT21116	A method for down-selecting temperature	University of Huddersfield	Nemwel
	sensor locations for machine thermal error		Ariaga
	modelling		0
MA121118	Rectilinear strain sensing framework for real	University of Huddersfield	Simon
	precision machinery		Tieteriei
MAT21120	Cobot assisted "intelligent sorting" of additively	Lancaster University	James
	manufactured parts		McEwan
MA121121	On-CMM core temperature measurement using	University of Huddersfield	Olaide
MAT21122	Digital technologies for the prevention and	University of Manchester	Zhihao
	management of occupational chronic		Jiang
MATOMADO	obstructive pulmonary disease	Oh en ania a Llaiseania	Lhushus
MA121123	A fog computing based framework for context-	Chongqing University	Huajun Cao
	discrete manufacturing systems		Out
MAT21124	Machined Surface Texture Investigation and	University of Huddersfield	Wencheng
MAT21125	Processing of Ee-Cr-Co bard magnetic alloy by		Pan Ali Haider
101/41/211/20	two stage thermomagnetic treatment technique		Airriaidei
MAT21126	Low latency object detection with neural	Laboratory for Machine	Mohammad
	networks for mobile resources using 5G and	Tools and Production	Hossein
		Aachen	Jaidli
MAT21127	Analysing Tool Strength of an SPTT with	Jadavpur University,	ARINDAM
	Grooved Micro-channel on Tool Rake for	Kolkata, India	SANTRA
MAT01100	Enhanced Heat Transfer	The University of	
	Cost-effective Digital Solutions for SMEs	Manchester	TARTICI

ID	Abstract Title	Organization	Full Name
MAT21131	Dimensional nanometrology to support UK	National Physical	Andrew
	science and industry	Laboratory (NPL)	Yacoot
MAT21132	Feasibility of improving productivity through the	IIT Kharagpur	Suman
	usage of higher axial depth of cut per pass		Saha
MAT21122	Investigating the in vitre degradation properties	The University of	Vanhao
MA121133	of polyethylene terephthalate glycol	Manchester	Hou
MAT21134	A Voronoi diagram based framework for fast	Indian Institute of	Samuel GL
	and accurate inspection of closed 2D free-form	Technology, Madras (IIT	
	profiles	Madras)	
MAT21135	Mobile Measuring Machine for Large Round	American Offshore Energy	Drew Devitt
	Parts		
MAT21136	Milling stability prediction using non-iterative	The University of	Z. Murat
	multi-frequency solution	Manchester	Kilic Oberlie O I
MA121137	Personalized Design and Fabrication: Intelligent	The University of Manchostor	Charlie C.L.
MAT21138	Real-time machining and adaptative closed-	Advanced Manufacturing	Rodrigo
101/21100	loop control with 5G	Research Centre (AMRC)	Sigueira de
		North West, University of	Souza
		Sheffield	
MAT21139	Multi-Axis Additive Manufacturing with	The University of	Charlie C.L.
	Controlled Anisotropic Strength	Manchester	Wang
MAT21140	High-speed abrasive machining of Al-SiC	Indian Institute of	Trilochan
	composite using uni-layer brazed diamond tool	Technology Madras	Prasad
MAT211/1	Illtrashort Pulsed Laser induced micro/nano	Indian Institute Of	Samuel GI
WA121141	scale surface structures on Inconel 718	Technology Madras (IIT	Samuel OL
		Madras)	
MAT21144	Innovative and new development in broaching	University of Sheffield.	Peace
	machining process: Mechanistic force modelling	AMRC with Boeing	Onawumi
MAT21146	New approach for the extension of virtual	Fraunhofer Insitute of	Andreas
	commissioning models by considering structural	Machine Tools and	Otto
NAAT04447	dynamics and drive control behaviour	Forming Technology IWU	Mathau
MA121147	Interoperable Systems: Adaptive B2MML bus	Advanced Manufacturing	Matnew
		North West University of	Green
		Sheffield	Oleen
MAT21148	4D printing applications in the cardiovascular	University of Western	Ebrahim
	system	Australia	Vahabli
MAT21149	Laser precision cutting CFRP and the relative	Jiangsu University	Haonan Li
	mechanical performance analysis		