

CPI - STRA DATA FILE FORMAT

General Information

All current data files follow a common style, which is designed to allow easy inclusion of new data items.

Basic principles

Case insensitive

Order insensitive

Column insensitive

Any missing data supplied by program (sensible defaults)

Data is stored in the form of:

Item_name = value, value, value, ...

The data items are delimited by commas (",")

The line will be ignored if the data items are missing or not the correct type (real, character etc.)

All values must be on the same line as the "Item-name"

Character data – spaces & special characters. Preceding and following spaces are ignored by the system i.e.

Process_name = 1, primary distillation tower, summer operation

Would return the values

1

"primary distillation tower"

"summer operation"

Some characters have special meaning to the system so they cannot be used directly in character data. Any special characters are converted into an equivalent token

<u>To use ;</u>	<u>Type</u>	
" ," (comma)	= "~ " (space)	Delimiter
" ,"	= "~#"	Inline comment ... value, value ; this is a comment
" !"	= "~@"	Entire line is commented litem_name = value , value
" ~"	= "~~"	Token identifier

The data file has an identifier header and two sections delimited by the two keywords [COUNTERS] & [DATA]

Identifier header

This must be the first line in the file i.e

2.0 [UMIST SDF Data File Version Number 02/11/1998 10:34:00]

2.0 = data file version number

[UMIST SDF Data File Version Number 02/11/1998 10:34:00] = optional information (ignored by program)

[COUNTERS]

This must precede the [DATA] section.

This gives summary information as to the size of the problem contained within the file.

It is used to check that the program can accommodate the problem and used to initialise the default data areas.

Any "item_name" which should be in the [DATA] section will be ignored

[DATA]

This must follow the [COUNTERS] section. Any "item_name" which should be in the [COUNTERS] section will be ignored.

This is the main information from the program. As data items are read in they overwrite any default information.

Miscellaneous items

The data file may contain information that is ignored by the system

[###] = these are treated as comment and are ignored

" " Blank lines

"! " This is a comment line

"," Inline comment ... value, value ; this is a comment

[EOF] End of File marker – ignored by program

STAR “item_names”

Counters section

No_Strms = N

Total number of process streams

No_Segs = N

Total number of stream segments. If the properties of the stream vary with temperature this may be represented as a set of piecewise linear segments.

No_UtyStrms = N

Total number of utility streams

No_UtySegs = N

Total number of utility segments. If the properties of the utility vary with temperature this may be represented as a set of piecewise linear segments. Maximum 3 per utility

No_StrmConst = N

Total number of stream design constraints – not used

Data section

Stream data

Strm_TS <stream_no>, <segment_no>, <temperature [C]>

Stream supply temperature

<stream_no> (1-No_Strms) this is used to specify to which stream the segment belongs

<segment_no> (1-No_Segs) this is used to specify the ordinal position of the segment i.e.

Strm_TS =	1,	1,	159.000
Strm_TS =	2,	2,	267.000
Strm_TS =	3,	3,	332.000
Strm_TS =	3,	4,	91.0000
Strm_TS =	4,	5,	25.0000
Strm_TS =	5,	6,	118.000

Segment 3 & 4 belong to stream 3

Default = 1.0

Strm_TT <stream_no>, <segment_no>, <temperature [C]>

Stream target temperature. Must be at least 0.01 [C] difference from supply temperature

<segment_no> (1-No_Segs) this is used to specify the ordinal position of the segment

<stream_no> is ignored

Default = 0.0

Strm_CP <stream_no>, <segment_no>, <Specific heat [Kw]>

Stream specific heat capacity (including mass flowrate)

<segment_no> (1-No_Segs) this is used to specify the ordinal position of the segment

<Stream_no> is ignored

Default = 0.0

Strm_HTC <stream_no>, <segment_no>, <Film heat transfer coefficient [Kw/c.m²]>

Stream film heat transfer coefficient.

<segment_no> (1-No_Segs) this is used to specify the ordinal position of the segment

<Stream_no> is ignored

Default = 2.0

Strm_GTF <stream_no>, <segment_no>, <flag>

Stream approach temperature contribution flag

<segment_no> (1-No_segs) this is used to specify the ordinal position of the segment

<Stream_no> is ignored

<Flag> = 0 segment uses global DTmin value

<Flag> = 1 segment uses Strm_GT value

Default = 0

Strm_GT <stream_no>, <segment_no>, <temperature [C]>

Stream approach temperature contribution value

<segment_no> (1-No_segs) this is used to specify the ordinal position of the segment

<Stream_no> is ignored

See also Strm_GTF

Default = 0.0

Strm_Name <stream_no>, <name c*12>

<stream_no> number of stream (1- No_Strms)

Stream name – maximum 12 characters

Default = '<unnamed>'

Utility data

UtyStrm_TS <utility_no>, <segment_no>, <temperature [C]>

Utility supply temperature

<utility_no> (1-No_UtyStrms) this is used to specify to which utility the segment belongs

<segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment i.e.

```
UtyStrm_TS = 1, 1, 159.000
UtyStrm_TS = 2, 2, 267.000
UtyStrm_TS = 3, 3, 332.000
UtyStrm_TS = 3, 4, 91.0000
UtyStrm_TS = 4, 5, 25.0000
UtyStrm_TS = 5, 6, 118.000
```

Segments 3 & 4 belong to utility 3

Default = 1.0

UtyStrm_TT <utility_no>, <segment_no>, <temperature [C]>

Utility target temperature. Must be at least 0.01 [C] difference from supply temperature

<segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment

<utility_no> is ignored

Default = 0.0

UtyStrm_CPR <utility_no>, <segment_no>, <CP ratio>

Utility Cp ratio

<segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment

<Utility_no> is ignored

Default = 0.0

UtyStrm_HTC <utility_no>, <segment_no>, <Film heat transfer coefficient [Kw/c.m^2]>

Utility film heat transfer coefficient.

<segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment

<Utility_no> is ignored

Default = 2.0

UtyStrm_GTF <utility_no>, <segment_no>, <flag>

Utility approach temperature contribution flag
 <segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment
 <Utility_no> is ignored
 <Flag> = 0 segment uses global DTmin value
 <Flag> = 1 segment uses UtyStrm_GT value
 Default = 0

UtyStrm_GT <utility_no>, <segment_no>, <temperature [C]>

Utility approach temperature contribution value
 <segment_no> (1-No_UtySegs) this is used to specify the ordinal position of the segment
 <Utility_no> is ignored
 See also UtyStrm_GTF
 Default = 0.0

UtyStrm_Name <utility_no>, <name c*12>

<utility_no> number of utility (1- No_UtyStrms)
 Utility name – maximum 12 characters
 Default = '<unnamed>'

UtyStrm_ON_F <utility_no>, <flag>

Utility on/off flag
 <utility_no> number of utility (1- No_UtyStrms)
 <Flag> = 0 utility is off
 <Flag> = 1 utility is on
 Default = 1

UtyStrm_Cost <utility_no>, <annual cost [£/(kw.yr)]>

Utility annual cost per unit load
 <utility_no> number of utility (1- No_UtyStrms)
 Default = 0.0

UtyStrm_link <utility_no>, <linked utility_no>, <ratio >

Different utility can be linked to form complex utility systems e.g. a flue gas (hot utility) can be linked to an air preheat (cold utility) thus ensuring that the flowrate through the two maintain the same ratio.

<utility_no> number of utility (1- No_UtyStrms)

<linked_utility_no> number of linked utility (0- No_UtyStrms). If value is 0 the utility is not linked to another utility
<ratio > $CP1 = \text{<ratio>} * CP2$

UtyStrm_Min_Load <utility_no>, <flag>, <value [Kw] >

Minimum permitted load on utility
<utility_no> number of utility (1- No_UtyStrms)
<flag> 0 = limit ignored
<flag> 1 = limit applied
<value> minimum load on utility
Default = flag = 0, value = 0

UtyStrm_Max_Load <utility_no>, <flag>, <value [Kw] >

Maximum permitted load on utility
<utility_no> number of utility (1- No_UtyStrms)
<flag> 0 = limit ignored
<flag> 1 = limit applied
<value> maximum load on utility
Default = flag = 0, value = 0

UtyStrm_Exist_Load <utility_no>, <value [Kw] >

Existing load on utility for retrofit saving calculations
<utility_no> number of utility (1- No_UtyStrms)
<value> Existing load on utility
Default = 0.0

Uty_CapCst <utility_no>, <coefficient A >, <coefficient B >, <coefficient C>

Capital investment cost of utility (not utility heat exchanger costs)
<utility_no> number of utility (1- No_UtyStrms)
 $\text{£} = A + B (\text{total utility load [kw]})^C$
Default A,B & C = 0

UtyStrm_Emiss_Term = <utility_no>, <term >, <value>

Utility emission information
<utility_no> number of utility (1-No_UtyStrms+1), if <utility_no> = No_UtyStrms+1 this refers to the central power generation
<term>
<value>

Economic data

HX_Cap_Cost = <cost law no>, <coefficient A >, <coefficient B >, <coefficient C>

Capital investment cost of heat exchanger
<cost law no> number of cost (must be 1)
 $\text{£} = A + B (\text{Exchanger load [kw]})^C$
Default A,B & C = 0

ECON_Economic_Method <value>

Capital annualisation method
<value> (must be 1)

ECON_Plant_life <value [Yr]>

Capital investment annualisation period
<value> years
Default = 1

ECON_Rate_of_Interest <value [%]>

Capital investment interest rate
<value> loan % charge
Default = 0.0

ECON_Operating_Hours <value [hr]>

Plant annual operating time
<value> annual operation hours
Default = 8600

Existing_Area <value [M²]>

Existing heat exchanger area for retrofit investment calculations
<value> existing exchanger area
Default = 0.0

Miscellaneous data

Proj_Description <CRLF flag>, <description c*60>

User specified description of file
< CRLF flag > 1 add carriage return line feed code to end of text description

<description > text description

Spec_Recovery <value>

Specified how the energy recovery is specified during targeting
<Value> = 1 = Dtmin, 2 = Hot utility, 3 =Cold Utility
Default = 1

Spec_DTmin <value [C]>

Specified minimum approach temperature
<value> = Dtmin
Default = 10.0
See also Recovery_Spec

Spec_HotUty <Value [KW]>

Specified hot utility consumption for targeting
<value> = Hot utility consumption
Default = 0.0
See also Recovery_Spec

Spec_ColdUty <Value [KW]>

Specified cold utility consumption for targeting
<value> = Cold utility consumption
Default = 0.0
See also Recovery_Spec

X12_Shells <value>

Parameter used to estimate the number of 1-2 shells during exchanger calculations
<value> a value of 0.9 will give a Ftmin value of about 0.75, as the value is increased Ftmin decreases
Default = 0.9

Shell_Max_Area <value [M^2]>

Maximum area per heat exchanger shell
<value>
Default = 1e30

Ambient_Temperature <value [C]>

Ambient temperature for exergy calculations

<Value>
Default = 25 [C]

Exergetic_Eff <value>

Exergetic efficiency
<Value> (0-1)
Default = 0.700000

Simple example file

2.0 [UMIST SDF Data File Version Number 02/11/1998 10:34:00]

[COUNTERS]

No_Strms = 5

No_Segs = 6

[DATA]

[### Stream Data]

Strm_TS = 1, 1, 159.000

Strm_TT = 1, 1, 77.0000

Strm_CP = 1, 1, 2.28500

Strm_HTC = 1, 1, 0.100000

Strm_GTF = 1, 1, 0

Strm_GT = 1, 1, 7.50000

Strm_TS = 2, 2, 267.000

Strm_TT = 2, 2, 80.0000

Strm_CP = 2, 2, 0.204000

Strm_HTC = 2, 2, 0.400000E-01

Strm_GTF = 2, 2, 0

Strm_GT = 2, 2, 7.50000

Strm_TS = 3, 3, 332.000

Strm_TT = 3, 3, 91.0000

Strm_CP = 3, 3, 0.538000

Strm_HTC = 3, 3, 0.500000

Strm_GTF = 3, 3, 0

Strm_GT = 3, 3, 7.50000

Strm_TS = 3, 4, 91.0000

Strm_TT = 3, 4, 90.0000

Strm_CP = 3, 4, 0.538000

Strm_HTC = 3, 4, 0.500000

Strm_GTF = 3, 4, 0

Strm_GT = 3, 4, 7.50000

Strm_TS = 4, 5, 25.0000

Strm_TT = 4, 5, 128.000

Strm_CP = 4, 5, 0.933000

Strm_HTC = 4, 5, 0.100000E-01

Strm_GTF = 4, 5, 0

Strm_GT = 4, 5, 7.50000

Strm_TS = 5, 6, 118.000

Strm_TT = 5, 6, 265.000

Strm_CP = 5, 6, 1.96100

Strm_HTC = 5, 6, 0.500000

Strm_GTF = 5, 6, 0

Strm_GT = 5, 6, 7.50000

[### Stream Names]

Strm_Name = 1, STREAM 1
 Strm_Name = 2, STREAM 2
 Strm_Name = 3, STREAM 3
 Strm_Name = 4, STREAM 4
 Strm_Name = 5, STREAM 5

Full example file

2.0 [UMIST SDF Data File Version Number 02/11/1998 10:34:00]

[COUNTERS]

No_Strms = 5
 No_Segs = 6
 No_UtyStrms = 4
 No_UtySegs = 4
 No_StrmConst = 0

[DATA]

[### Project Description]

Proj_Descript = 1,
 Proj_Descript = 2,
 Proj_Descript = 3,

[### Stream Data]

Strm_TS = 1, 1, 159.000
 Strm_TT = 1, 1, 77.0000
 Strm_CP = 1, 1, 2.28500
 Strm_HTC = 1, 1, 0.100000
 Strm_GTF = 1, 1, 0
 Strm_GT = 1, 1, 7.50000

Strm_TS = 2, 2, 267.000
 Strm_TT = 2, 2, 80.0000
 Strm_CP = 2, 2, 0.204000
 Strm_HTC = 2, 2, 0.400000E-01
 Strm_GTF = 2, 2, 0
 Strm_GT = 2, 2, 7.50000

Strm_TS = 3, 3, 332.000
 Strm_TT = 3, 3, 91.0000
 Strm_CP = 3, 3, 0.538000
 Strm_HTC = 3, 3, 0.500000
 Strm_GTF = 3, 3, 0
 Strm_GT = 3, 3, 7.50000
 Strm_TS = 3, 4, 91.0000
 Strm_TT = 3, 4, 90.0000
 Strm_CP = 3, 4, 0.538000
 Strm_HTC = 3, 4, 0.500000
 Strm_GTF = 3, 4, 0
 Strm_GT = 3, 4, 7.50000

Strm_TS = 4, 5, 25.0000

Strm_TT = 4, 5, 128.000
 Strm_CP = 4, 5, 0.933000
 Strm_HTC = 4, 5, 0.100000E-01
 Strm_GTF = 4, 5, 0
 Strm_GT = 4, 5, 7.50000

Strm_TS = 5, 6, 118.000
 Strm_TT = 5, 6, 265.000
 Strm_CP = 5, 6, 1.96100
 Strm_HTC = 5, 6, 0.500000
 Strm_GTF = 5, 6, 0
 Strm_GT = 5, 6, 7.50000

[### Stream Names]

Strm_Name = 1, STREAM 1
 Strm_Name = 2, STREAM 2
 Strm_Name = 3, STREAM 3
 Strm_Name = 4, STREAM 4
 Strm_Name = 5, STREAM 5

[### Utility Data]

UtyStrm_TS = 1, 1, 250.000
 UtyStrm_TT = 1, 1, 249.900
 UtyStrm_CPR = 1, 1, 1.00000
 UtyStrm_HTC = 1, 1, 50.0000
 UtyStrm_GTF = 1, 1, 0
 UtyStrm_GT = 1, 1, 0.000000E+00

UtyStrm_TS = 2, 2, 200.000
 UtyStrm_TT = 2, 2, 199.900
 UtyStrm_CPR = 2, 2, 1.00000
 UtyStrm_HTC = 2, 2, 50.0000
 UtyStrm_GTF = 2, 2, 0
 UtyStrm_GT = 2, 2, 0.000000E+00

UtyStrm_TS = 3, 3, 500.000
 UtyStrm_TT = 3, 3, 160.000
 UtyStrm_CPR = 3, 3, 1.00000
 UtyStrm_HTC = 3, 3, 20.0000
 UtyStrm_GTF = 3, 3, 0
 UtyStrm_GT = 3, 3, 0.000000E+00

UtyStrm_TS = 4, 4, 20.0000
 UtyStrm_TT = 4, 4, 60.0000
 UtyStrm_CPR = 4, 4, 1.00000
 UtyStrm_HTC = 4, 4, 200.000
 UtyStrm_GTF = 4, 4, 0
 UtyStrm_GT = 4, 4, 0.000000E+00
 UtyStrm_ON_F = 1, 1
 UtyStrm_ON_F = 2, 1
 UtyStrm_ON_F = 3, 1
 UtyStrm_ON_F = 4, 1
 UtyStrm_Cost = 1, 250.000

UtyStrm_Cost = 2, 150.000
 UtyStrm_Cost = 3, 300.000
 UtyStrm_Cost = 4, 15.0000
 UtyStrm_link = 1, 0, 0.000000E+00
 UtyStrm_link = 2, 0, 0.000000E+00
 UtyStrm_link = 3, 0, 0.000000E+00
 UtyStrm_link = 4, 0, 0.000000E+00
 UtyStrm_Min_Load = 1, 0, 0.000000E+00
 UtyStrm_Max_Load = 1, 0, 0.000000E+00
 UtyStrm_Min_Load = 2, 0, 0.000000E+00
 UtyStrm_Max_Load = 2, 0, 0.000000E+00
 UtyStrm_Min_Load = 3, 0, 0.000000E+00
 UtyStrm_Max_Load = 3, 0, 0.000000E+00
 UtyStrm_Min_Load = 4, 0, 0.000000E+00
 UtyStrm_Max_Load = 4, 0, 0.000000E+00
 UtyStrm_Exist_Load = 1, 0.000000E+00
 UtyStrm_Exist_Load = 2, 0.000000E+00
 UtyStrm_Exist_Load = 3, 0.000000E+00
 UtyStrm_Exist_Load = 4, 0.000000E+00
 Uty_CapCst = 1, 0.000000E+00, 0.000000E+00, 0.000000E+00
 Uty_CapCst = 2, 0.000000E+00, 0.000000E+00, 0.000000E+00
 Uty_CapCst = 3, 0.000000E+00, 0.000000E+00, 0.000000E+00
 Uty_CapCst = 4, 0.000000E+00, 0.000000E+00, 0.000000E+00

[### Utility Stream Names]

UtyStrm_Name = 1, HP STEAM
 UtyStrm_Name = 2, MP STEAM
 UtyStrm_Name = 3, Flue GAS
 UtyStrm_Name = 4, CW

[### Utility Emission Data]

UtyStrm_Emiss_Term = 1, 1, 1
 UtyStrm_Emiss_Term = 1, 2, 2
 UtyStrm_Emiss_Term = 1, 3, 3396.00
 UtyStrm_Emiss_Term = 1, 4, 2830.00
 UtyStrm_Emiss_Term = 1, 5, 1744.00
 UtyStrm_Emiss_Term = 1, 6, 1800.00
 UtyStrm_Emiss_Term = 1, 7, 160.000
 UtyStrm_Emiss_Term = 1, 8, 86.2000
 UtyStrm_Emiss_Term = 1, 9, 0.390000
 UtyStrm_Emiss_Term = 1, 10, 42000.0
 UtyStrm_Emiss_Term = 1, 11, 400.000
 UtyStrm_Emiss_Term = 1, 12, 0.575000
 UtyStrm_Emiss_Term = 2, 1, 1
 UtyStrm_Emiss_Term = 2, 2, 2
 UtyStrm_Emiss_Term = 2, 3, 3396.00
 UtyStrm_Emiss_Term = 2, 4, 2760.00
 UtyStrm_Emiss_Term = 2, 5, 2054.00
 UtyStrm_Emiss_Term = 2, 6, 1800.00
 UtyStrm_Emiss_Term = 2, 7, 160.000
 UtyStrm_Emiss_Term = 2, 8, 86.2000
 UtyStrm_Emiss_Term = 2, 9, 0.390000
 UtyStrm_Emiss_Term = 2, 10, 42000.0

UtyStrm_Emiss_Term = 2, 11, 400.000
 UtyStrm_Emiss_Term = 2, 12, 0.575000
 UtyStrm_Emiss_Term = 3, 1, 1
 UtyStrm_Emiss_Term = 3, 2, 1
 UtyStrm_Emiss_Term = 3, 3, 86.2000
 UtyStrm_Emiss_Term = 3, 4, 0.390000
 UtyStrm_Emiss_Term = 3, 5, 42000.0
 UtyStrm_Emiss_Term = 3, 6, 400.000
 UtyStrm_Emiss_Term = 3, 7, 0.575000
 UtyStrm_Emiss_Term = 4, 1, 0

[### Central Power emissions]

UtyStrm_Emiss_Term = 5, 1, 1
 UtyStrm_Emiss_Term = 5, 2, 5
 UtyStrm_Emiss_Term = 5, 3, 10.0000
 UtyStrm_Emiss_Term = 5, 4, 0.280000
 UtyStrm_Emiss_Term = 5, 5, 86.2000
 UtyStrm_Emiss_Term = 5, 6, 0.390000
 UtyStrm_Emiss_Term = 5, 7, 42000.0
 UtyStrm_Emiss_Term = 5, 8, 400.000
 UtyStrm_Emiss_Term = 5, 9, 0.575000

[### Economic Data]

HX_Cap_Cost = 1, 380.000 , 750.000 , 0.830000
 Economic_Method = 1
 Plant_life = 6.00000
 Rate_of_Interest = 10.0000
 Operating_Hours = 8000.00
 Existing_Area = 0.000000E+00

[### Settings]

Recovery_Spec = 1
 Spec_DTmin = 15.0000
 Spec_HotUty = 0.000000E+00
 Spec_ColdUty = 0.000000E+00
 X12_Shells = 0.900000
 Shell_Max_Area = 1000.00
 Temperature_Scale = 1
 Ambient_Temperature = 25.0000
 Exergetic_Eff = 0.700000
 DTmin_APP = 10.0000

[### Units text]

UTX_Temperature = C , 1
 UTX_Pressure = Bar , 1.00000
 UTX_Pressure_Type = Gauge, 1
 UTX_CP = kW/C , 1.00000
 UTX_DH = kW , 1.00000
 UTX_HTC = kW/C.m^2 , 1.00000
 UTX_Area = m^2 , 1.00000
 UTX_Length = m , 1.00000
 UTX_Shells = N , 1.00000
 UTX_Currency = £ , 1.00000

```

UTX_Ann_Cost = £/yr           , 1.00000
UTX_Unit_Cost = £/kW.yr      , 1.00000
UTX_Time = hr                , 1.00000
UTX_Null = -                  , 1.00000
UTX_Concentration = ppm      , 1.00000
UTX_MassFlow = t/hr         , 1.00000
UTX_MassFlow2 = g/hr        , 1.00000
UTX_Len_Cost = £/m          , 1.00000
UTX_MolarFlow = kMol/S      , 1.00000
UTX_Flow_Cost = £/t         , 1.00000
UTX_StmUse_Flow = kg/t      , 1.00000
UTX_PwrUse_Flow = kWh/t     , 1.00000
UTX_CWUse_Flow = t/t        , 1.00000
UTX_FuelUse_Flow = kW/t     , 1.00000
UTX_Stm_Cost = £/kg         , 1.00000
UTX_Pwr_Cost = £/kWh        , 1.00000
UTX_CW_Cost = £/t           , 1.00000
UTX_Fuel_Cost = £/kW        , 1.00000
UTX_H2_Gas_Rate = kg/t     , 1.00000
UTX_Volumetric_Flowrate = m^3/s , 1.00000
UTX_Volume = m^3           , 1.00000
UTX_Molar_Concentration = kmol/m^3 , 1.00000
[EOF]

```